Technical datasheet

O.27 4954

23/11/2026

DECOILING + / OR ROLL FORMINGLINES

Lisse fine straightener 3100 x 20mm

Brand: Lisse fine straightener · Type: 3100 x 20mm











DECOILING + / OR ROLL FORMINGLINES

Material thickness x width	**20 x 3000 mm**	Production speed	**12 m / min**
Flattingrolls (dia x W)	**15 rolls x Ø150 mm**		

DESCRIPTION

Fine straightening for steel plates. equipped with 4 driven roller tables (3200 x 14000mm) Automatic Loading & Unloading (magnets) power for the rolls: 100 kW Max opening between the rolls: 300 mm Every single roll is supported by 3 counterrolls (Ø310 mm) Each roll can prebend individually Complete upperroll unit can basculate individually min cap: 4 mm thickness Total weight: 90 000 kg(Lisse) (+60T for feeder / unloading and Roller tables) only 500 working hours!!!

PRICE

Price on request

Request a quote

CONTACT

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