APT INTERNATIONAL

Technical datasheet

O.27 1434

23/11/2026

DECOILING + / OR ROLL FORMINGLINES

United Hot – strip mill

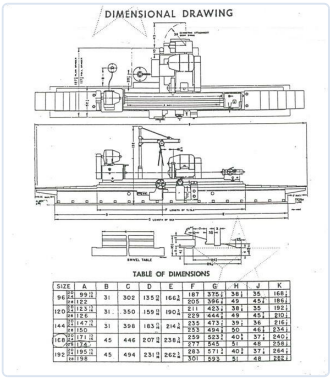
Brand: United · Type: Hot - strip mill











DECOILING + / OR ROLL FORMINGLINES

Work mode	**1 950 000**	Material thickness x width	**L-M-H carbon st**
Production speed	**Stainless st**	Total rated power	*
Length x width over all	*		

DESCRIPTION

New hot strip mill, never served because war situation. (Tech. plans available)

Materials: L-M-H carbon steel / stainless steel

Slabs: 150/250 x 600/1560 x 4900/5500 mm

Strip thickness: 1,5 - 8 mm

Strip width: 600 - 1540 mm

Coil weight: 13 ton

CONTACT

Dam-Apt BV

De Tonne 77 · 9800 Deinze · Belgium

Tel: +32 (0)9 386 15 71 · info@aptint.com

www.aptint.com · VAT BE 0405.595.996

Scan for the online datasheet

1 - 4HI UNITED Roughing mill stand 33"/ 51" x 66"

(no pinion stand, no gearbox and no motor)

2 - 4HI CLECIM Roughing mill stand 36"/ 53" x 66"

> with gearbox (1:6.32) (no pinion stand)

> 2 x 4,000 Hp at 145 - 290 Rpm DC motors with reactance

3 - 4HI UNITED Roughing mill stand 32"/ 53" x 66"

> with gearbox (1:9.71) (no pinion stand)

> 2 x 4,000 Hp at 500 Rpm AC Synchronous motors with reactance

4 - 4HI UNITED Finishing mill stand 25" / 49" x 66"

> with pinion stand and gearbox (1:5.61)

> 1 x 4500 Hp at 200 - 355 Rpm DC motors with reactance

5 - 4HI UNITED Finishing mill stand 25" / 49" x 66"

> with pinion stand and gearbox (1:3.17)

> 1 x 5000 Hp at 171 - 345 Rpm DC motors with reactance

6 - 4HI UNITED Finishing mill stand 25" / 49" x 66"

> with pinion stand and gearbox (1:1.90)

> 1 x 5000 Hp at 155 - 310 Rpm DC motors with reactance

7 - 4HI UNITED Finishing mill stand 25" / 49" x 66"

> with pinion stand - direct driven

> 1 x 5000 Hp at 108 - 230 Rpm DC motors with reactance

8 - 4HI UNITED Finishing mill stand 25" / 49" x 66"

> with pinion stand - direct driven

> 1 x 4000 Hp at 135 - 270 Rpm DC motors with reactance

9 - 28" CINCINNATI Grinding machine

10 - 44" FARREL Grinding machine

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11 - Approx 20 rollers between the roughers

PRICE

Price on request

Request a quote

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