Fiche technique

O.24 0999 *06

23/11/2026

MACHINE A EMBOUTIR

Leifeld APED 300

Marque: Leifeld · Type: APED 300





For Sale

Automatic Spinning, Flow Turning and Necking-in Machine

LIEFELD APED 350

Leifeld's many years of experience in the manufacture of automatic machinery are incorporated in the design of this newly developed lathe. Special importance has been attached to the lathe being able to cope with the heavy demands of series production on an industrial basis and to guarantee high repeat accuracy of the machine settings in the interest of short setting-up times.
Special features of the lathe include:
The cross slide supported over its entire length at the rear of the lathe; longitudinal feed by hydraulic cylinder with a very accu-rate, viscosity-independent, infinitely variable speed control, infinitely variable contact pres-sure for easy matching to various materials with their different properties; the bed block for the slide vibration-free and extending down to the floor; the numerous attachments available for the lathe, where equipment for special purposes can be developed by the user if required; with mobile control console or fixed control panel.

Technical Data:

Center height	mm 350
Distance between centers	mm 900
Bed length	mm 2200
Tool mounting using centering flange	DIN 55022, Size 8 or 6
Speeds of main spindle infinitely variable	rpm 280-2300
Drive rating	kW 4
Drive rating of hydraulic unit	kW 7,5
Tailstock sleeve travel	mm 500
Ejektor stroke	mm 200
Longitudinal travel of slide	mm 3004400
Transverse travel of slide	mm 275
Longitudinal thrust	kN 14
Transverse thrust	kN 18
Approx. net weight	kg 3400

MACHINE A EMBOUTIR

Hauteur de pointe	**350 mm**	Distance entre pointes	**900 mm**
Longueur du banc	**2200 mm**	Course longitudinal axe-X	**400 mm**
Course transversale Axe-Y	**275 mm**	Course de la contr-pointe	**500 mm**
Course de l'éjecteur	**200 mm**	Vitesses	**A 200-600 rpm**
Admission dans la broche	**M 60, DIN 800**	Tensions	**380 V**

DESCRIPTION

sr 29512-19/10 -- Snelheden : Positie B 585 - 1800 rpm

PRIX

Prix sur demande

Demander un devis

CONTACT

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