Karta techniczna

O.06 8678

23/11/2026

WALCE GNĄCE

Kumla 2000 x 9 mm

Marka: Kumla · Typ: 2000 x 9 mm




upperroll diameter: 165 mm
1,1 x upper roll = smallest rollable diameter
steel 36 kg/mm2

	1,1 x 165 = dia 181,5 mm bending	prebending
cap at 2000 mm length x 181,5 mm rolling diameter	4 mm	2 mm
cap at 1000 mm length x 181,5 mm rolling diameter	5 mm	3 mm
	5 x 165 = dia 825 mm bending	prebending
cap at 2000 mm length x 825 mm rolling diameter	6 mm	4 mm
cap at 1000 mm length x 825 mm rolling diameter	7 mm	5 mm
	10 x 165 = dia 1650 mm bending	prebending
cap at 2000 mm length x 1650 mm rolling diameter	8 mm	6 mm
cap at 1000 mm length x 1650 mm rolling diameter	9 mm	7 mm







WALCE GNĄCE

Number of rolls	**3**	Roll capacity (L x thickness) cold	**2000 x 9 mm**
Mechanical (1) -- Hydraulic (2)	**hydraulic**	Roll dia upside	**165 mm**
Power needed	**3 hp**	Weight	**2,5 ton**

OPIS

conical bending

CENA

Cena na zapytanie

Poproś o ofertę

KONTAKT

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